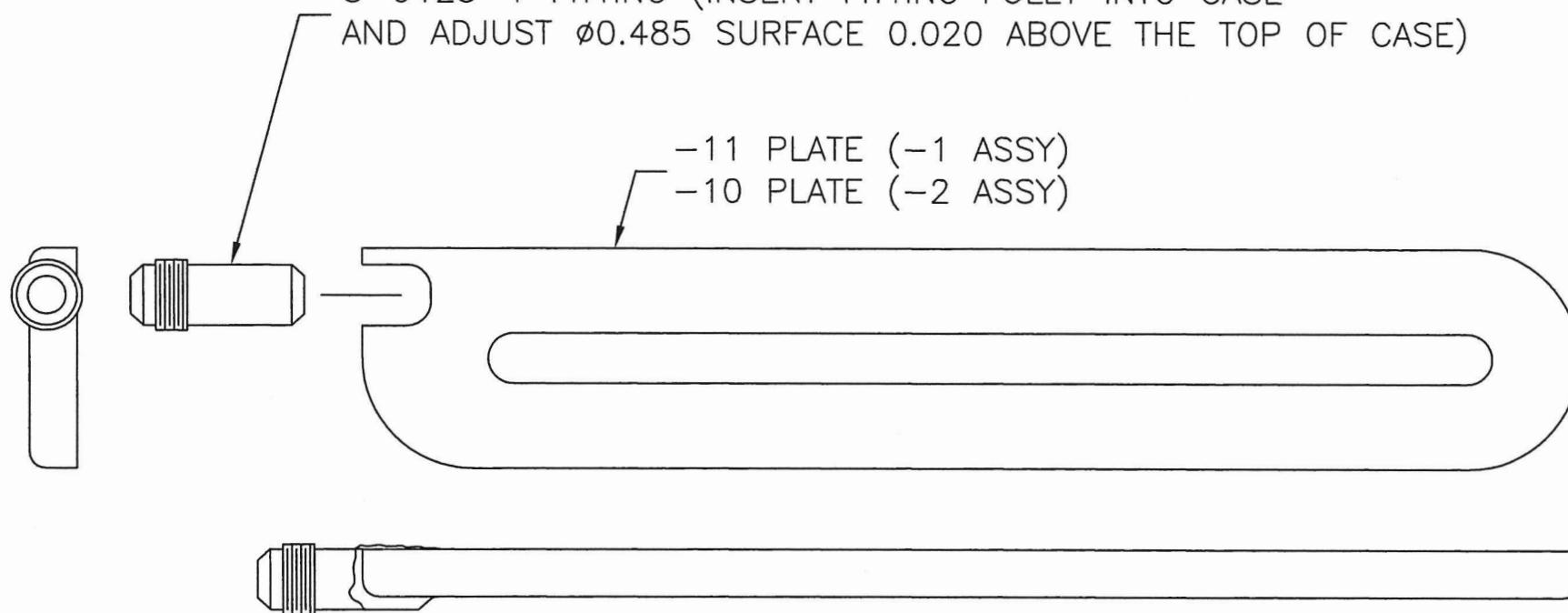


SEAL WELD ALL ADJOINING SURFACES OF FITTING, WELD PER EPS-1003 CLASS C

SHEET	REV	ECO	DATE	DESCRIPTION	APR	CHK
1,2	A		01/16/01	ADDED R0.875, R0.200, R0.125, -11 PLATE	REB	LS
1,2	B		03/28/07	NOTE 'END 0.125 CORNER RADIUS' WAS ON S-9121. ADDED DIM 7.600, & REF TO 8.000.	REB	LS
1,2	C		7/1/2013	CORRECTED VIEWS TO MATCH	DW	LS
2	D		10/07/15	R0.125 OF -10/-11 WAS ON BOTTOM SIDE; 0.360 SLOT DEPTH ADDED FOR MACHINING RIGIDITY; FOR -1, -11 PLATE WAS -10; FOR -2, -10 PLATE WAS -11.		

JL

S-9125-1 FITTING (INSERT FITTING FULLY INTO CASE  
AND ADJUST  $\phi 0.485$  SURFACE 0.020 ABOVE THE TOP OF CASE)



-1 ASSEMBLY (SHOWN)  
-2 ASSEMBLY (OPPOSITE)

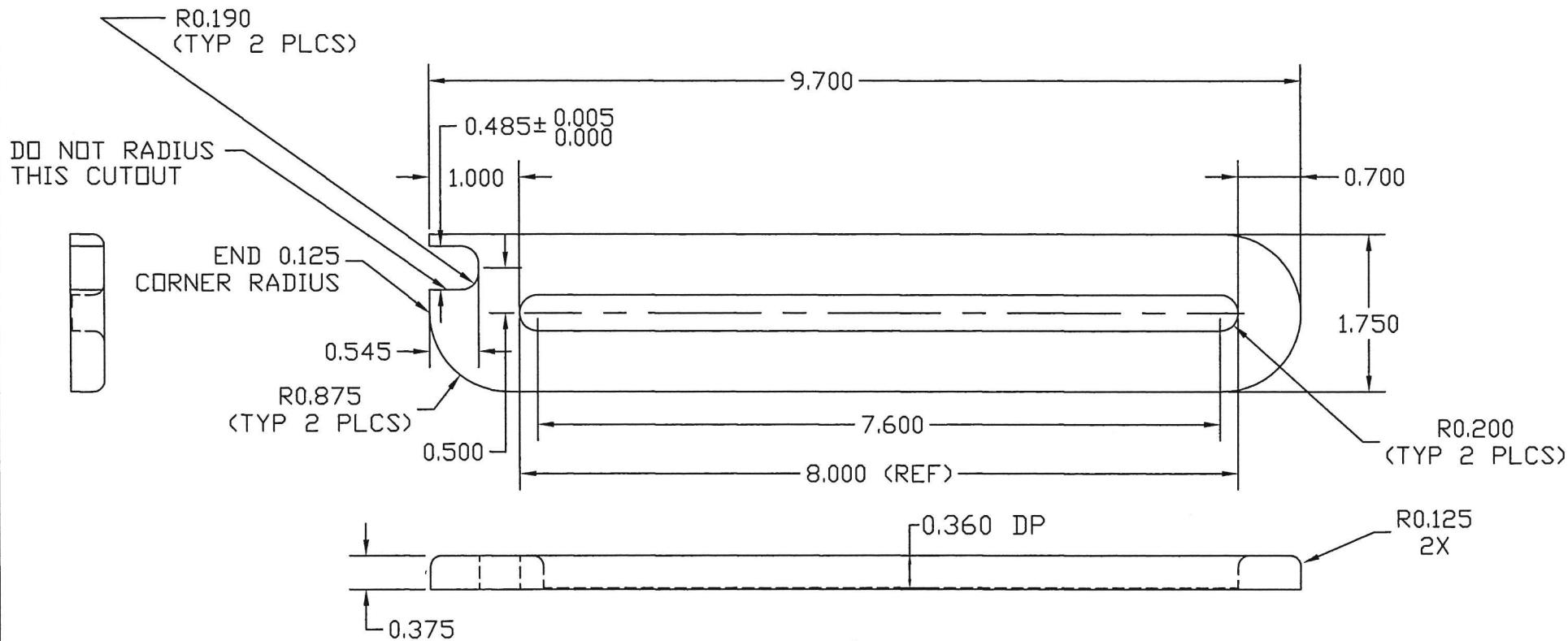
BREAK ALL SHARP EDGES

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QTY.	QTY.	Paravion® Technology Inc.	TITLE		DRAWING NO.				
			CASE ASSEMBLY						
			PART NUMBER		DESCRIPTION				
1	1	S-9521-11	PLATE						
1	1	S-9125-1	FITTING						
1		S-9521-10	PLATE						
-2	-1	ASSY ASSY	PART NUMBER		DESCRIPTION				
			CASE ASSEMBLY		S-9521				
DIMENSIONS IN INCHES									
TOLERANCES EXCEPT WHERE NOTED:			DRAWN BY RHSM	APRVD. BY REB	CHK'D BY REB	DATE 06/12/96	REV D	ECO	
$.X = \pm .1$ $.XX = \pm .05$ $.XXX = \pm .010$ ANGLES = $\pm 1^\circ$			DO NOT SCALE DRAWING						
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			SHEET 1 OF 2						

PROTO  
N/C

MATERIAL: 6061-T6 QQ-A-250/11 AMS 4027  
 STOCK: 0.375 X 1.75 BAR  
 SURFACE FINISH  $\frac{125}{\mu\text{in}}$



-10 PLATE (SHOWN)  
 -11 PLATE (OPPOSITE)

BREAK ALL SHARP EDGES

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PROTO  
N/C

Paravion® Inc. Technology		TITLE CASE ASSEMBLY			DRAWING NO. S-9521		
DIMENSIONS IN INCHES		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY REB	DATE 06/12/96	REV D	ECO
TOLERANCES EXCEPT WHERE NOTED:							
.X	= ± .1						
.XX	= ± .05						
.XXX	= ± .010						
ANGLES = ± 1°						DO NOT SCALE DRAWING	
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